



NAYARA

CHEMISTRY THAT PERFORMS

H380CG

Provisional

POLYPROPYLENE HOMOPOLYMER FOR EXTRUSION COATING & LAMINATION APPLICATIONS

Nayara H380CG is Polypropylene Homopolymer made with Unipol technology using state of the art catalyst system. The grade is a Controlled Rheology (CR) grade designed to provide excellent processability at higher line speeds with low neck-in during extrusion coating process, delivering excellent adhesion to the substrate with glossy surface finish.

APPLICATIONS

Extrusion coating on PP woven fabrics, extrusion lamination for BOPP films.

ADDITIVES

- Thermal Stabilizer

TYPICAL PROPERTIES

| PROPERTY | UNIT | TEST METHOD | TYPICAL VALUE |
|---|-----------|-------------|---------------|
| Resin Properties | | | |
| Melt Flow Rate (230 ^o C. /2.16 Kg) | g/10 min. | ASTM D1238 | 38.0 |
| Density @ 23 ^o C. | g/cc | ASTM D792 | 0.900 – 0.910 |
| Mechanical Properties | | | |
| Tensile Yield Strength | MPa | ASTM D638 | 32.0 |
| Elongation at Yield | % | ASTM D638 | 7.0 |
| Flexural Modulus (1 % Secant) | MPa | ASTM D790A | 1300 |
| Izod Impact Strength | J/m | ASTM D256 | 20 |
| Hardness | Shore D | ASTM D2240 | 70 |
| Thermal Properties | | | |
| DSC Melting Point | °C | ASTM D3418 | 160 - 165 |
| Heat Deflection Temperature (0.45 MPa) | °C | ASTM D648 | 104 |

Note: All the properties mentioned above are typical properties and not to be considered as specifications. All the mechanical properties are determined on ASTM D638 Type I specimen when molded according to ASTM D4101.

Nayara Energy Limited

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Typical Processing Guidelines:

Processing temperature: 220 – 270°C

Note: The processing conditions mentioned above are for reference only. The conditions may vary based on the machine used and product to be manufactured.

Regulatory Compliance:

For regulatory compliance information of the grade, please contact Nayara Energy representative.

Storage:

Bags containing Nayara polymer products, should be stored in a covered dry place away from heat and sun rays. Recommended storage temperature is below 50° C.

Disclaimer

The information provided in this technical data sheet is true to the best of our knowledge. The data provided in the document is for reference only and the values stated are typical values obtained when the polymer is processed under standard processing conditions and when tested as per stated test standards. Nayara energy do not guarantee or warrant the performance of the end product made from this grade. It is sole responsibility of the user to ascertain the suitability of the grade for intended application and process. User is advised to test the properties of the end product and to satisfy itself regarding performance. Nayara energy will not be responsible for any direct or indirect loss or damage or injury because of the use of this grade or information of the grade given in this document. This document is not a suggestion to use our grade. Nayara energy reserves the right to change the information presented in this document any time without any prior intimation.

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